

DAIMLERCHRYSLER

3D-Combustion Simulation: Potentials, Modeling and Application Issues

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August 29 – September 02, 2004
Coronado, California

- Motivation for 3D-CFD ICE Simulation
- Demands on an Industrial CFD Code
- General Modeling Aspects
- Combustion Modeling Concepts at DC
 - Spray Modeling
 - Combustion Modeling
 - Validation
- Conclusion

Improvements required

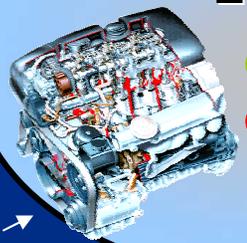
by

Legislation →

Customer →

Environment →

TODAY Diesel Engines



- 😊 Consumption
- ☹️ Emissions (NO_x, PM)

Key-Technologies

Injection system
Combustion design



Turbocharging
Exhaust gas aftertr.

TARGET Diesel Engines



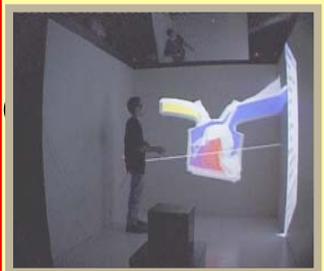
- 😊 Consumption
- 😊 Emissions
- 😊 Costs

Task:

Cost and time effective development of engine with low emissions and high fuel economy

Challenge:

Large number of design parameters and complex variable interactions



CFD offers the chance of doing a time and saving optimization of design parameters

→ Shorten classical procedure of “trial-and-error”

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Package must be featured

by

High degree of predictability



plus

Extensibility

Ease-of use

Best Practice

...



**Compromise
solution!**

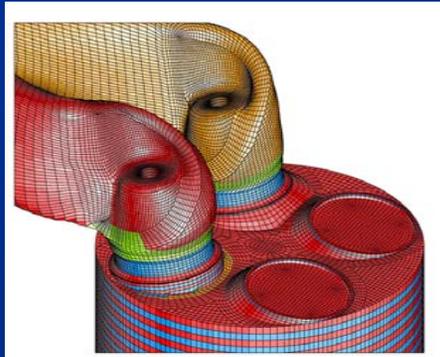
Low computational
costs



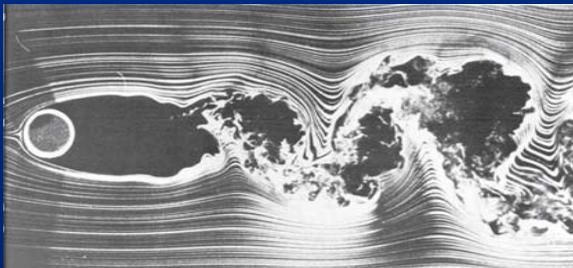
What means prediction?

- ☞ It is sufficient to predict
 - trends (e.g. determine the most qualified bowl geometry)
 - relative results (e.g. NO_x-Soot Trade-Off)
- ☞ Reduced tuning efforts; calibration of only physical parameters (e.g. droplet size, not mesh configuration)

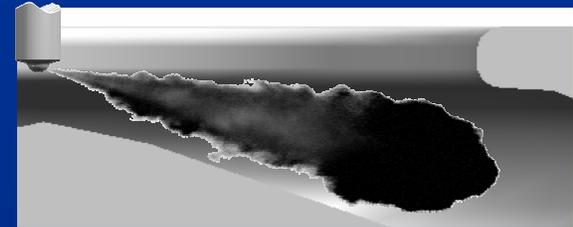
Complex shaped moving geometry



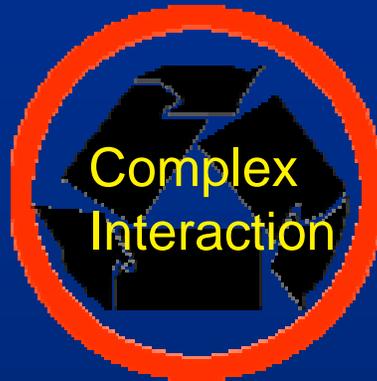
Turbulent flow



Fuel jet: 2-phase flow



Combustion & Emissions
complex chemistry



Predictability of CFD Code is determined by weakest sub-model

→ All sub-models should have about the same level of detail!

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Mixture

formation:

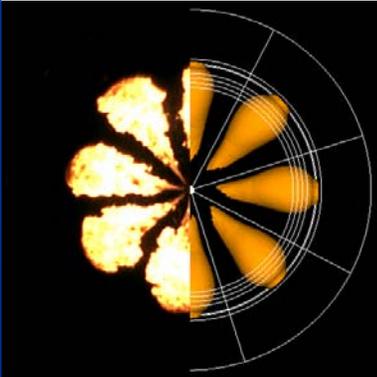


- **Reduced mesh dependency:**
 - Resolving of relevant length-scales
- **Definition of realistic boundary conditions:**
 - Coupling between cavitating nozzle flow and spray calculation
- **Convergent droplet statistics:**
 - Eulerian spray model near nozzle orifice
- **Validated physical sub-models**
 - for breakup and evaporation

Eulerian models in combination with orifice resolving meshes

and boundary conditions from 3D simulation of nozzle

Combustion



- **Conventional Diesel ignition:**
 - Consideration of detailed chemistry
- **Advanced combustion ignition, e.g. HCCI ignition:**
 - Consideration of detailed chemistry in low temperature range
 - Description of multi-stage ignition (Cool Flame)
- **Premixed combustion:**
 - Accounting for complex chemistry schemes
- **Turbulence-chemistry interaction:**
 - Consideration of heterogeneous mixture fields
 - Consideration of turbulent transport processes

Incorporation of validated detailed kinetics

Emissions:



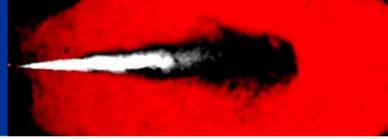
Prediction of NO_x, Soot, HC, CO:

→ Consideration of detailed chemistry

Miscellaneous:

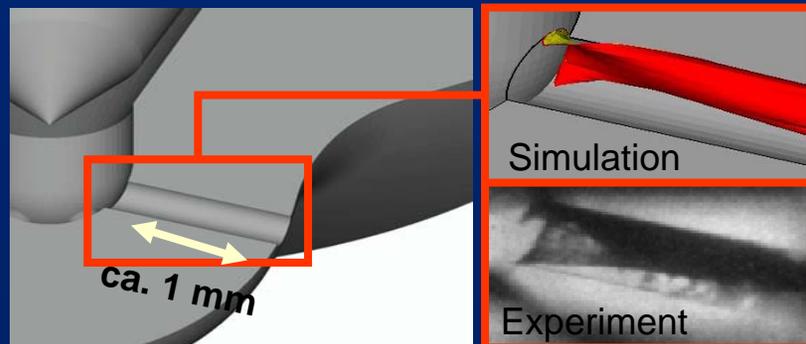
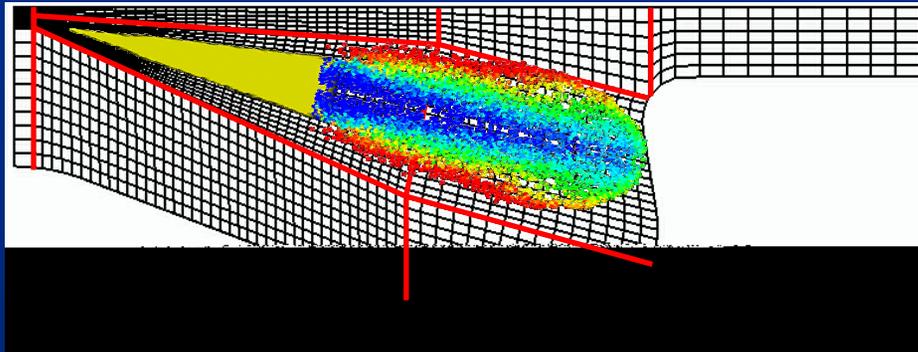
- Accounting for real gas effects
- Accounting for elasticity effects
- Chemical schemes for alternative fuels
- Intelligent meshing strategies

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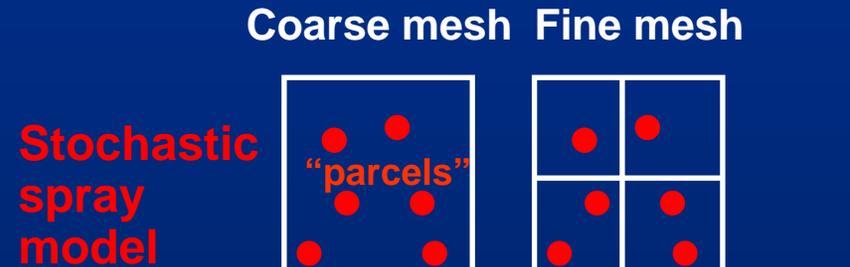


Crucial for predictive spray simulations are:

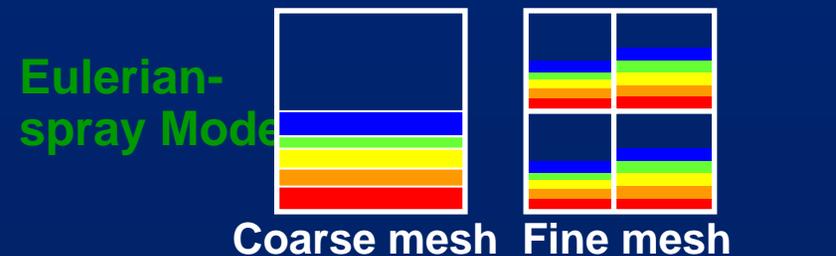
1. Resolution of relevant scales (hole diameter!) → spray adaptive mesh
2. Capture of droplet statistics → Eulerian spray model in near nozzle region
3. Boundary settings → Coupling between models for nozzle flow and spray
4. Suitable models for spray breakup and droplet evaporation



Influence of mesh refinement on statistics

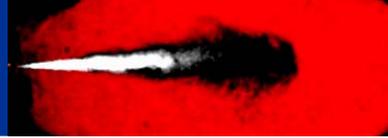


⇒ decrease of "parcels" per cell

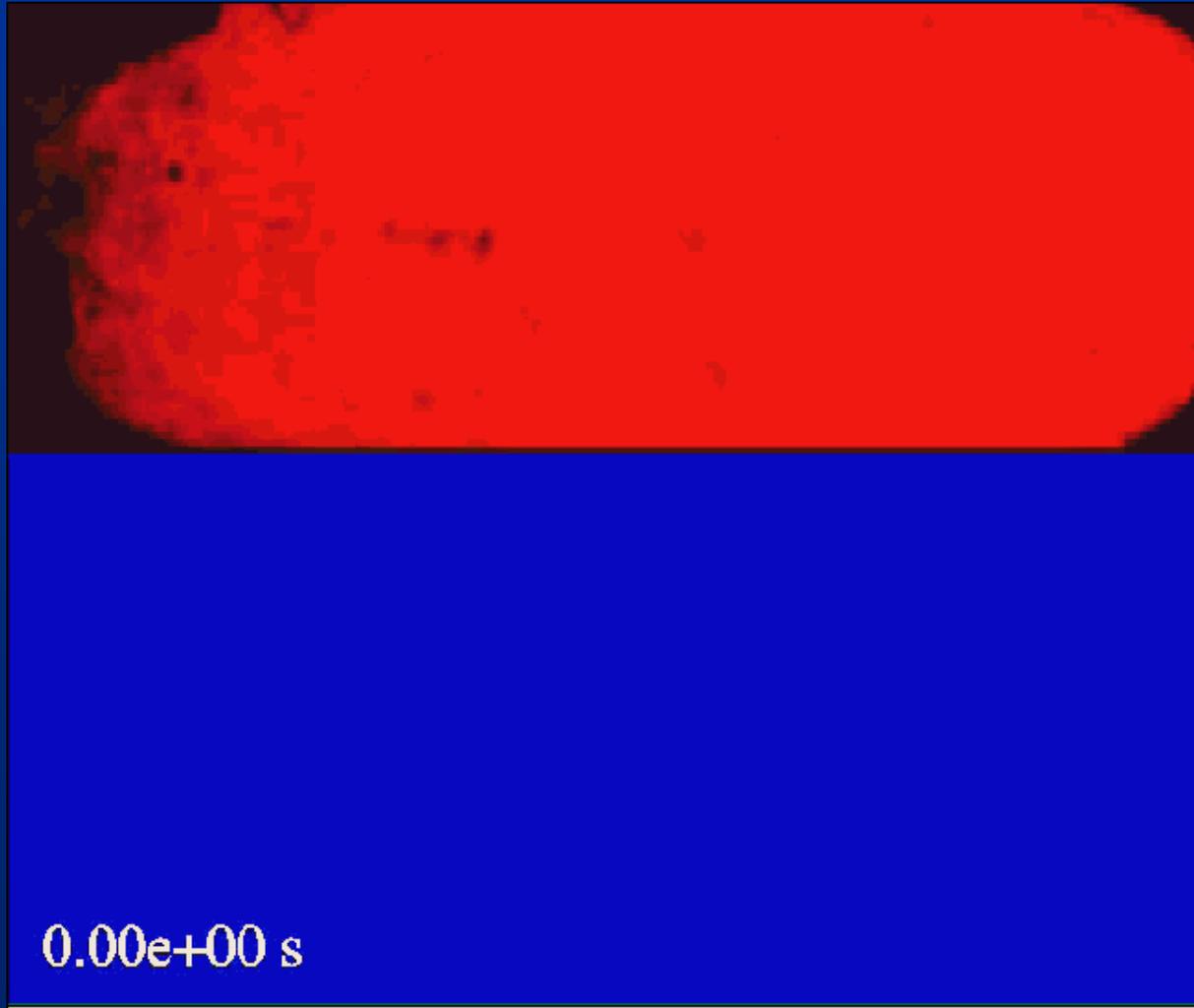


⇒ Number of droplet classes

independent of cell size

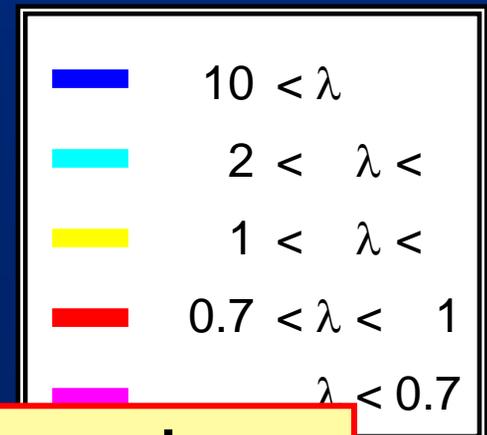


Comparison: Experiment and Simulation



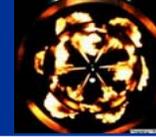
High temperature chamber

Simulated air-fuel ratio



Spray structure (angle and penetration) shows good agreement.

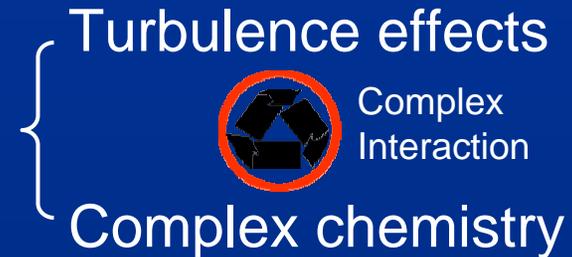
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Requirements:

- High degree of predictability:

Consideration of



- Low CPU-costs: Reasonable level of detail

Idea of Progress Variable Approach:

*Description of complex chemical phenomena with a **limited number of representative progress variables***

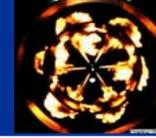
Spatial-temporal information of the progress variable:

Solving of a general convective-diffusive transport equation

$$\frac{\partial(\bar{\rho}\tilde{\psi}_i)}{\partial t} + \nabla \cdot (\bar{\rho}\tilde{u}\tilde{\psi}_i) = \nabla \cdot [D\nabla\tilde{\psi}_i] + \tilde{\psi}_i^s + \tilde{\psi}_i^c$$

Issues:

- 1.) Identification of characteristic progress variables
- 2.) Determination of mean chemical source terms

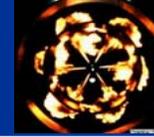


Progress Variable Approach: Definition of Progress

variables

Zoning of the overall Diesel combustion on the basis of the heat release rate:



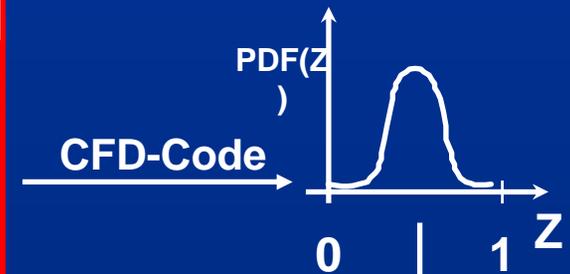


Progress-Approach: Determination of mean chemical sources terms

Engine Combustion



Turbulent flow
 Ensemble-averaging:
 mean and variance
 Probability density
 function (PDF)



Mean source terms:

$$\bar{\omega}_i = \int_Z \dot{\omega}_i(Z) \cdot PDF(Z) dZ$$

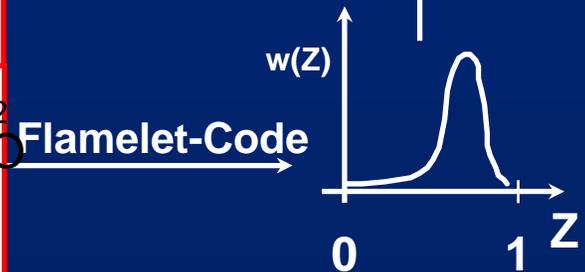
**Chemical reactions
 (detailed kinetics)**

$$C_2H_6 + O_2 = C_2H_5 + HO_2$$

$$C_2H_6 + OH = C_2H_5 + H_2O$$

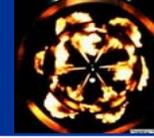
$$C_2H_6 + O = C_2H_5 + OH$$

...



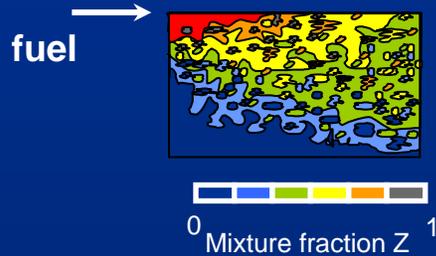
PDF-Type Model:

- Numerical separation
- PDF-Integration of "laminar" reaction rates



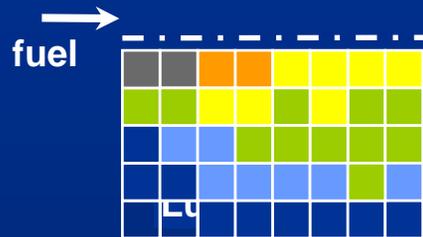
Turbulent mixture:

(reality)



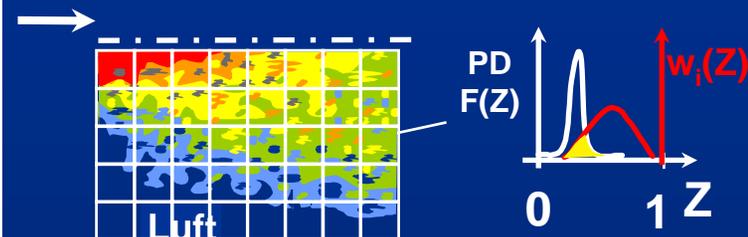
Standard-Models

Mean values



PDF-Progress-Approach

Probability density function (PDF)



Detailed kinetics:

Not applicable, since too many species need to be transported!

Applicable, since the transport of only a limited amount of well-defined progress-variables is needed!

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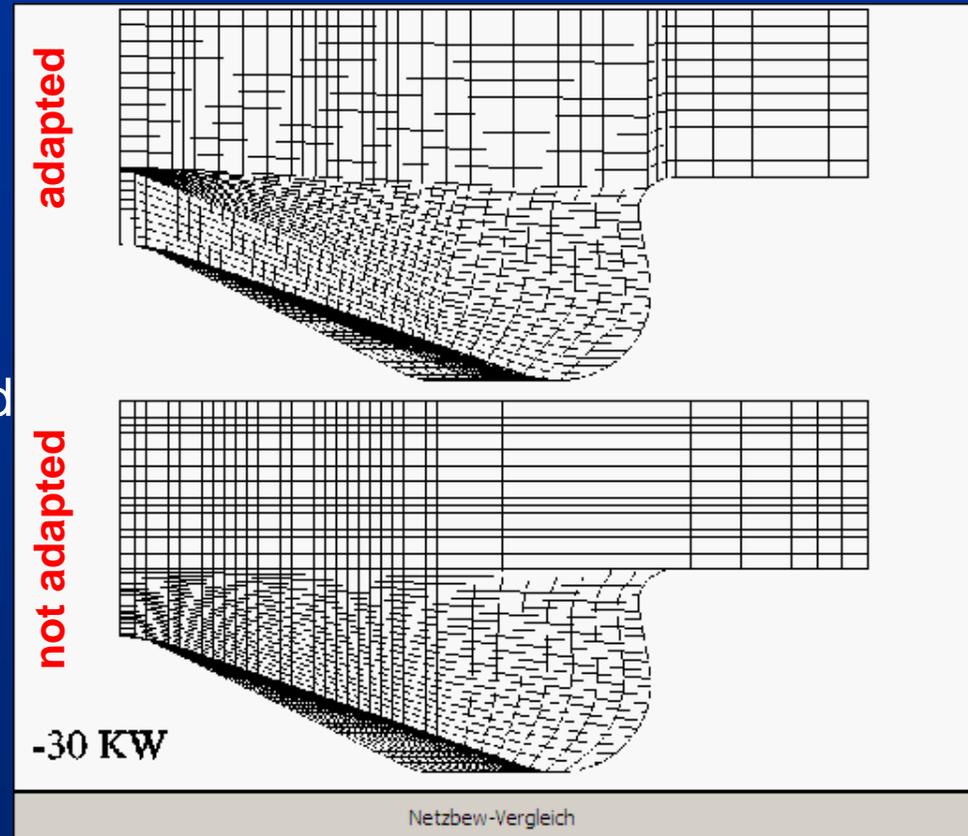


CFD-Setup:

- KIVA3v
- 1D-Eulerian Spray Model with spray adapted sector meshes
- 7-Species PDF-Timescale Model
- Model for component elasticity effects
- Model for real gas effects

Model parameter:

- Pre-exponential factor of the empirical chemical time-scale of the combustion model





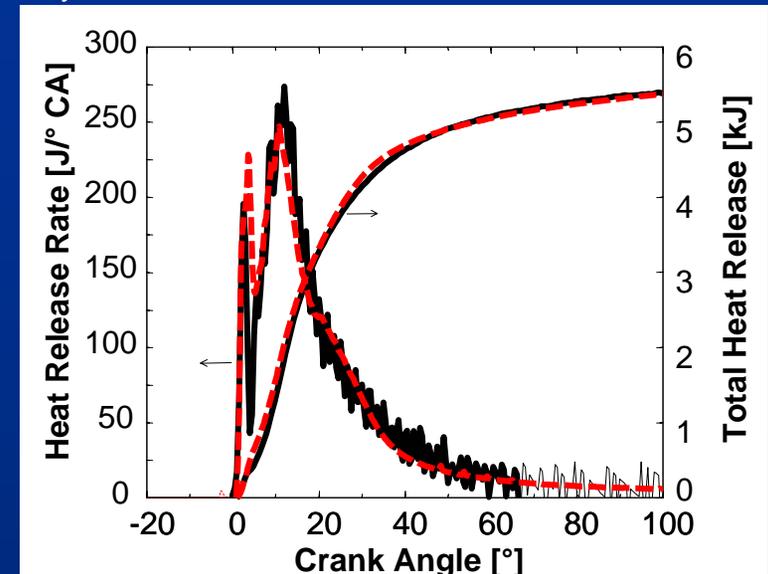
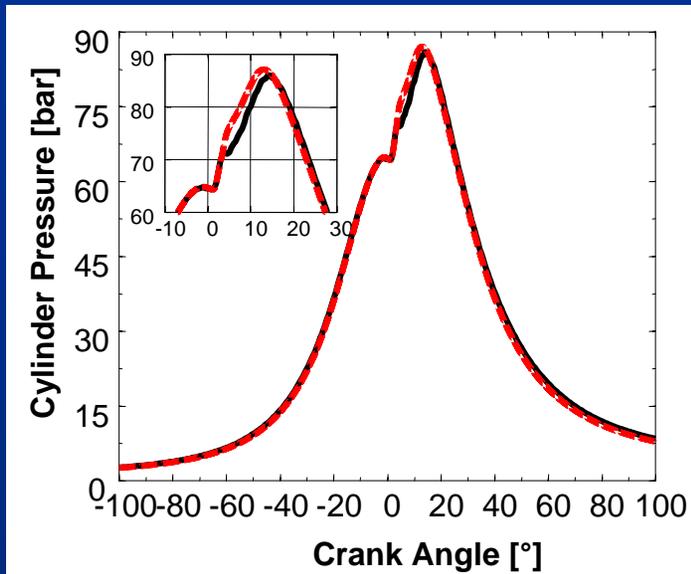
Pressure

Thermodynamic
combustion analysis

Heat release

Heavy duty
truck engine:

Part load



— Experiment
- - Simulation

Heavy duty
truck engine:

Full load

Major features of combustion are captured accurately

- Ignition delays
- Occurrence and order of peak pressure
- Expansion pressure

Premixed combustion is slightly over-predicted
⇒ empirical single chemical time-scale approach

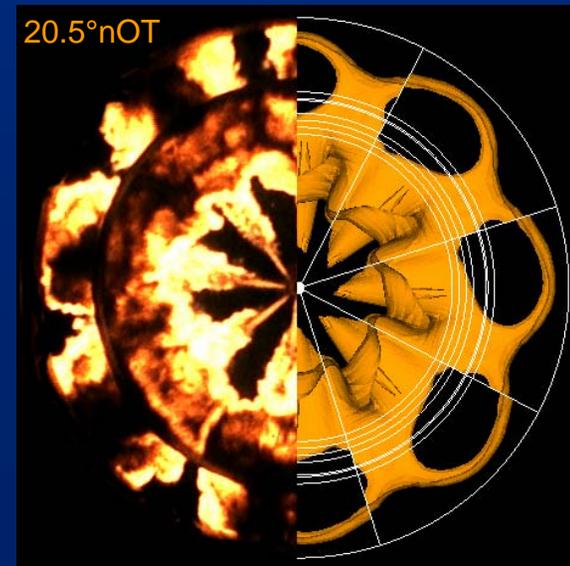
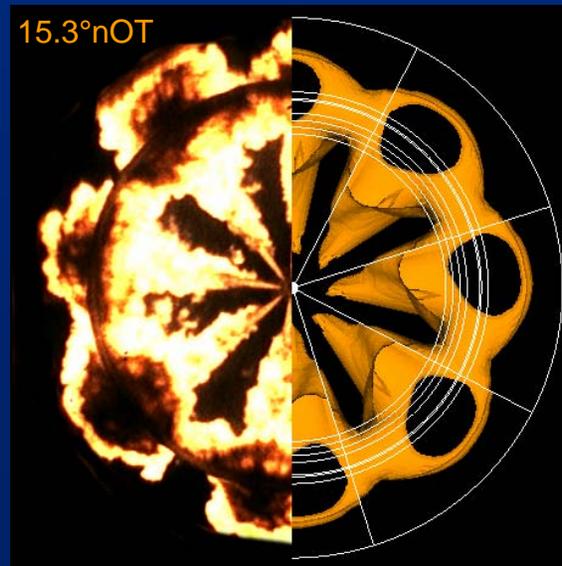
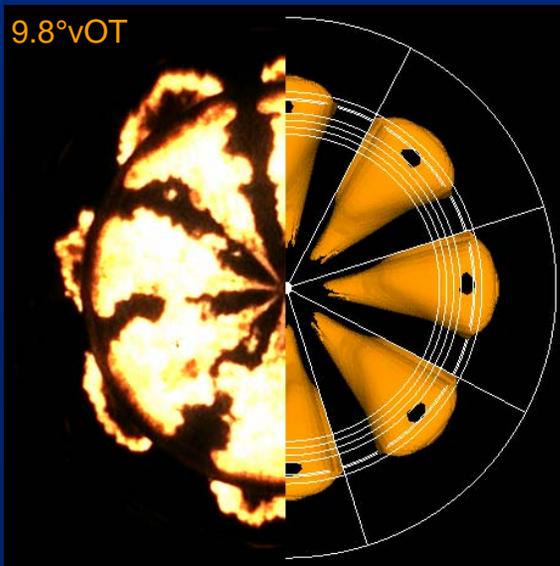
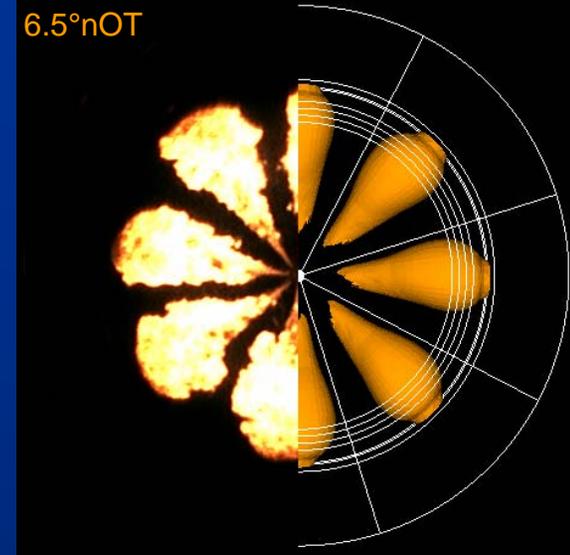
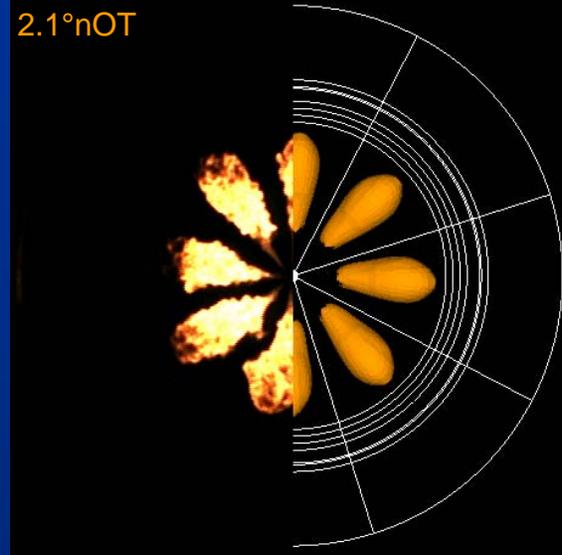
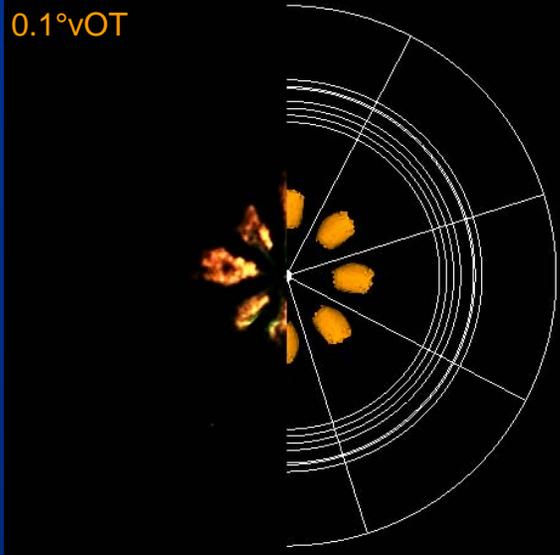
Validation



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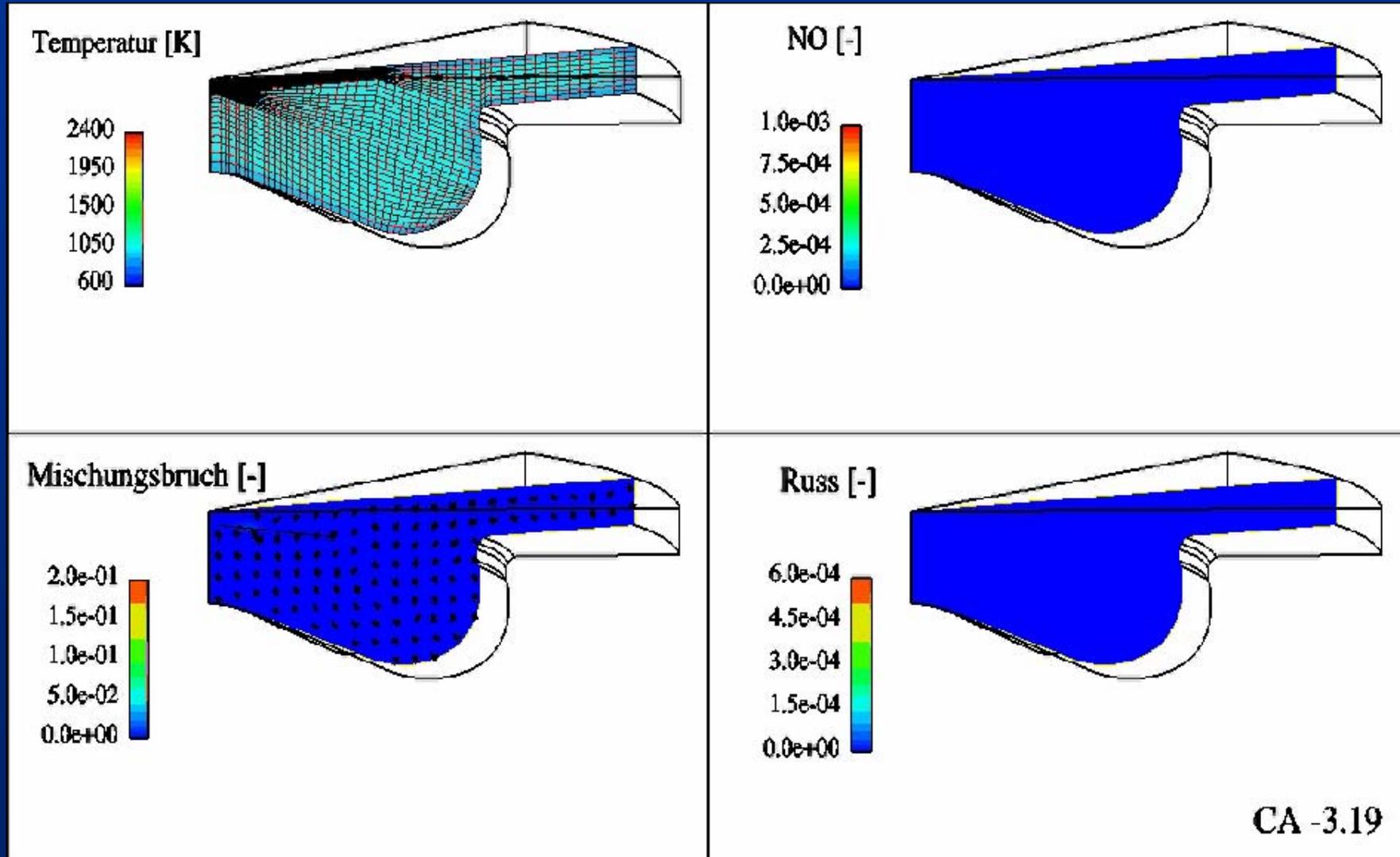
Comparison between combustion photographs and numerical results

Left: combustion photographs from optical engine; Right: calculated temperature iso-surfaces $T=1400\text{K}$ (mirrored view)





Example of a local flow analysis for a marine engine



CA -3.19

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I. Challenges in Diesel engine development requires intensive use of 3D Combustion Simulation

- in early conception phase by pre-selection of design parameters
- in testing phase as analysis tool

II. Demands on CFD models for industrial purposes are high degree of predictability and low computational costs

III. Modelling issues for advanced combustion concepts are

- validated detailed and chemical mechanism for all fuels
- correct description of turbulence chemistry interactions
- integrated simulation of nozzle flow, mixture formation, combustion emissions, coolant-flow and FE-structure dynamics